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(21) Patentansökningsnummer 0202741-5
Patent application number

(86) Ingivningsdatum 2002-09-16
Date of filing

Stockholm, 2005-12-20

För Patent- och registreringsverket
For the Patent- and Registration Office

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Avgift
Fee 170:-

Scrubber

The present invention relates to a scrubber for eliminating a component from air flowing through the scrubber.

Technical background

Known scrubbers comprise a housing having at least one inlet hole and an outlet hole and comprising filtering material. A scrubber may for example be used in any equipment where for example NO-free air is needed, e.g. for calibration, as in an equipment for measuring the level of nitric oxide in air, especially exhalation air, or any other gas mixture. In such a case a test person inhales air through the scrubber so that NO will be filtered from the air. The air flow may for example be about 2-4 litre/second.

Preferably a return valve is positioned between the inlet/outlet of the equipment, through which inlet/outlet the test person inhales/exhales, and the outlet of the scrubber so that the exhaled air does not pass the scrubber but reaches any sensing portion of the equipment.

When taking a zero reference for the sensing portion of the equipment a small flow of component-free air, for example NO-free air, is used and taken between the outlet of the scrubber and the return valve. One problem with this is that the possibility exists that the zero reference will be mixed with a leakage back flow through the return valve. This would compromise the accuracy of the zero measurement.

This is of course true for any filtering of a component from air. Therefore, it is an object of the present invention to provide an scrubber, which safely makes sure that the zero reference flow actually comes from the scrubber and is identical to the component-free air inhaled by the test person.

Summary of the invention

10 This object is met by a scrubber according to claim 1.

An advantage with this solution is, in the case of a leakage or breakage of a return valve, the depth of the filtering material will still be large enough for filtering the air, making the system safe. This also gives the advantage that the return valve may be an ordinary mechanical one suitable for large flow rates, which is less expensive, instead of an electrically controlled valve needed for handling low flow rates.

20 Another problem with known scrubbers is that the outlet is designed for large flow rates, which means that there is a large "dead space" in the outlet with air that has been stagnant in this space and the zero reference flow will have to go on for a long time before you may be sure that the air has flown through the scrubber.

30 According to an embodiment of the present invention this second outlet is smaller than the first outlet, whereby the "dead space" in the second outlet is minimal forming a very effective system where less air needs to flow through the scrubber and the system in order to make sure that a zero reference has been safely registered.

Preferably the scrubber is provided for filtering NO from air.

5 A problem with known NO-scrubbers is that they comprise carbon filters for the elimination of NO. However, these scrubbers are not suitable for long-term use. They lose their capability of eliminating NO as time pass by and they are sensitive to moisture. Another drawback is that they need to be voluminous to be able to eliminate NO
10 properly.

Therefore it is also an object of the present invention to provide a small scrubber, which is suitable for long-term use. The solution to this is a scrubber comprising
15 potassium permanganate $Kmno_4$. An advantage with this material is that it binds NO and forms manganese dioxide. This retains its filtering capability in moisturous environments, actually better than in dry environments.

20 Short description of the drawings

The present invention will be described showing an embodiment of a scrubber according to the present invention together with drawings, in which:

- 25
- Fig. 1 illustrates a cross section view of an embodiment of a scrubber according to the present invention.
- Fig. 2 illustrates the scrubber of Fig. 1 in a view
30 showing an end side having inlet holes.
- Fig. 3 illustrates the scrubber of Fig. 1 in a perspective view.

Detailed description of a preferred embodiment

The scrubber of the present invention comprises a housing 1 having at least one inlet hole 2, in the shown
5 embodiment several small inlet holes 2 spread over an end side 3, and a first outlet hole 4 in the end side 5 opposite the inlet end side 3. Within the housing 1 is a filtering material 6 present.

10 Between the housing 1 and the filtering material 6 at the inlet holes 2 and the first outlet hole 4 is a particle filter 7 present to stop particles of the filtering material 6 from leaving the scrubber through the holes 2, 4.

15 The scrubber of the shown embodiment has a cylindrical wall 8 between the two end sides 3, 5 but of course other shapes are conceivable. At the wall 8 a second outlet hole 9 is present. Also this hole 9 is protected on the inside
20 with a particle filter 7 to stop particles of the filtering material 6 from leaving the scrubber through the second hole 9. In the shown embodiment the air flowing through the filtering material 6 from the inlet holes 2 to the second outlet 9 passes via a channel 10.

25 The first outlet hole 4 is designed for a throughput of about 1-5 litres/second of air and the second outlet hole 9 is designed for a throughput of about 0,5-5 millilitres/second.

30 In order to make sure that the air leaving the second outlet hole 9 has passed a sufficient depth of the filtering material 6, there are not any inlet holes 2 in the inlet end side 3 in the vicinity of the second outlet

hole 9. In such way the air must travel a depth in the filtering material 6, for example at least corresponding substantially to the depth for the air to travel between the inlet holes 2 and the first outlet hole 4, making sure
5 that the component, for example NO, will be filtered from the air.

In order to make the air flow from the inlet holes 2 to the second outlet hole 9 and not from the first outlet
10 hole 4 to the second outlet hole 9 a return valve 11 may be arranged in the first outlet hole 4.

As a safety measure, in case of leakage in the return valve 11, the second outlet 9 should be provided at a
15 distance from the first outlet valve 4 also. Thus the air must travel a depth in the filtering material 6 at least corresponding substantially to depth for the air to travel between the inlet holes 2 and the first outlet hole 4, making sure that the component, for example NO, will be
20 filtered from the air.

The filtering material 6 is preferably potassium permanganate $KMnO_4$ in granular form if the component to be removed is NO. The granules preferably having the size ...
25 Preferably the air leaving the scrubber from any of the outlet holes 4, 9 has a content of NO less than 5 ppb.

Claims

1. A scrubber for eliminating a component from air
5 flowing through the scrubber, comprising a housing
(1) having at least one inlet hole (2) and an outlet
hole (4) and which is comprising filtering material
(6), characterised in that a second outlet hole (9)
10 is provided in the housing (1) at a position situated
at a distance from the first outlet hole (4) and any
inlet hole (2) so that the air leaving the second
outlet hole (9) will have passed at least through a
depth of the filtering material (6) substantially
15 corresponding to the depth of the filtering material
(6) for the air flowing from the inlet hole (2) to
the first outlet hole (4).
2. A scrubber according to claim 1, wherein the second
20 outlet hole (9) is intended for a smaller throughput
of air than the first outlet hole (4).
3. A scrubber according to claim 1 or 2, wherein several
25 inlet holes (2) are provided in the housing (1) in an
end side (3) opposite an end side (5) comprising the
first outlet hole (4).
4. A scrubber according to claim 1, 2 or 3, wherein the
30 second outlet hole (9) is provided at the wall (8) of
the housing (1) between the two end sides (3, 5).
5. A scrubber according to any one of the previous
claims, wherein no inlet holes are present in the end
side (5) comprising the first outlet hole (4) in the
vicinity of the second outlet hole (9) so that the

air will flow at least through a depth of the filtering material substantially corresponding to the depth of the filtering material (6) for the air flowing through the first outlet hole (4).

5

6. A scrubber according to any one of the previous claims, wherein a non-return valve (11) is provided in the first outlet hole (4).

10

7. A scrubber according to any one of the previous claims, wherein the scrubber is provided for filtering NO.

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8. A scrubber according to claim 7, wherein the filter material (6) is potassium permanganate KMnO_4 .

9. A scrubber according to claim 7 or 8, wherein the scrubber eliminates NO to a level less than 5 ppb.

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10. A scrubber according to any one of the previous claims, wherein a particle filter (7) is provided inside the housing (1) at least at the inlet holes (2) and at the first and second outlet holes (4, 9) in order to stop the filter material (6) to escape from the scrubber.

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11. A scrubber according to any one of the previous claims, wherein the flow rate through the first outlet hole (4) is about 1-5 l/s and the flow rate through the second outlet hole (9) is about 0,5-5 ml/s.

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12.A scrubber according to any one of the previous claims, wherein the size of the particles of the filtering material is in the range of

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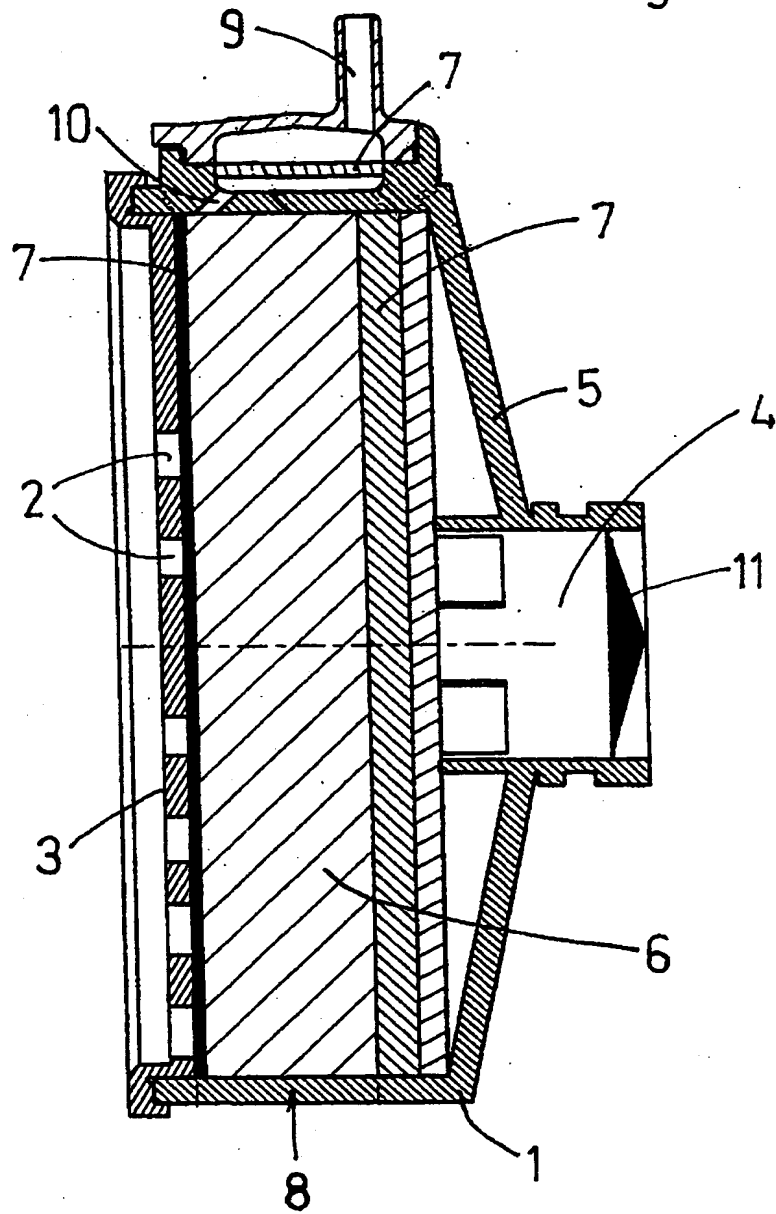
Abstract

5 A scrubber for eliminating NO from air flowing through
the scrubber, comprising a housing (1) having at least
one inlet hole (2) and an outlet hole (4) and which is
comprising filtering material (6). A second outlet hole
(9) is provided in the housing (1) at a position
10 situated at a distance from the first outlet hole (4)
and any inlet hole (2) so that the air leaving the
second outlet hole (9) will have flown at least through
a depth of the filtering material (6) substantially
corresponding to the depth of the filtering material (6)
for the air flowing from the inlet hole (2) to the first
15 outlet hole (4).

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Fig 1



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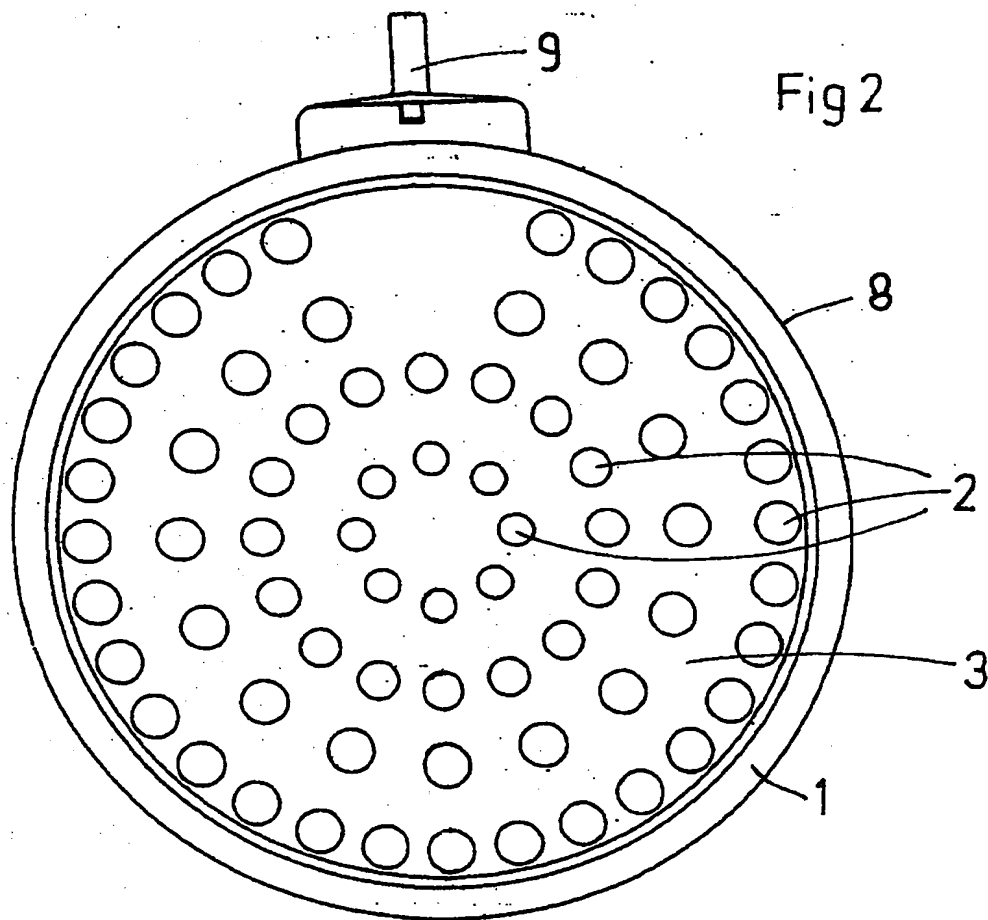
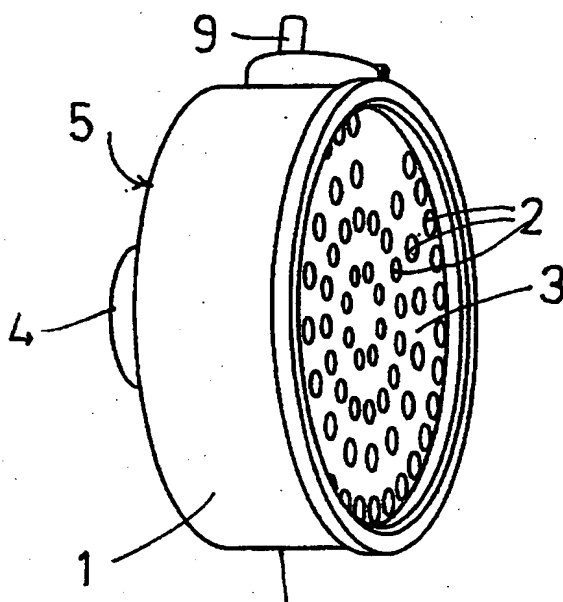


Fig 3



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